

Information for your safety

The safety of human life and the environment is very important to us. Please read the following information regarding your safety carefully and act accordingly.

DON'T COMPROMISE ON SAFETY!



When walking, use the sidewalks and pedestrian crossings.



Wear the protective equipment that is stipulated in the different areas. If required, you can obtain the equipment from your on-site contact.



Switch off all cell phones before entering the plants.



Alcohol consumption is banned throughout the site. You may also not carry alcohol with you.



Wearing headphones or earphones is prohibited throughout the site.



Taking photos or films is generally prohibited. Exceptions are possible only with special permission.



Smoking is generally prohibited at the site. Rooms and areas where smoking is permitted are marked accordingly.



German traffic rules apply at the site. The speed limit is 25 km/h. Emergency vehicles with flashing blue light and siren have priority.



Rail traffic has right of way. Keep a distance of 1.5 m to the tracks.

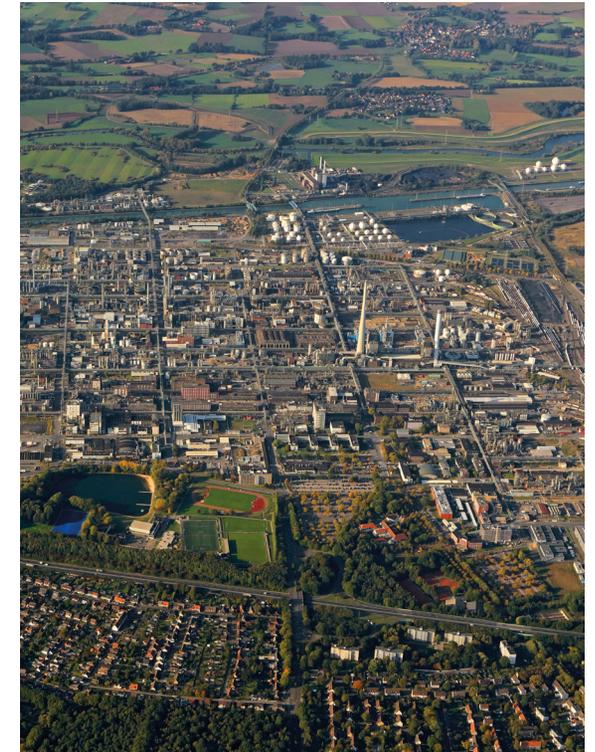
CHEMIEPARK MARL
Paul-Baumann-Straße 1
45772 Marl
Germany

Phone +49 2365 49-5378
Fax +49 2365 49-9190

www.chemiepark-marl.de
[twitter@chemieparkmarl](https://twitter.com/chemieparkmarl)

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CHEMIEPARKMARL



Safety concerns everyone!

Information that you need to know about Marl Chemical Park

Handling of your data

We process your data for your own safety and/or because of regulatory requirements. It is used exclusively internally and is not disclosed to third parties (outside Evonik). Your data will be completely deleted when we no longer have any reason to store it.



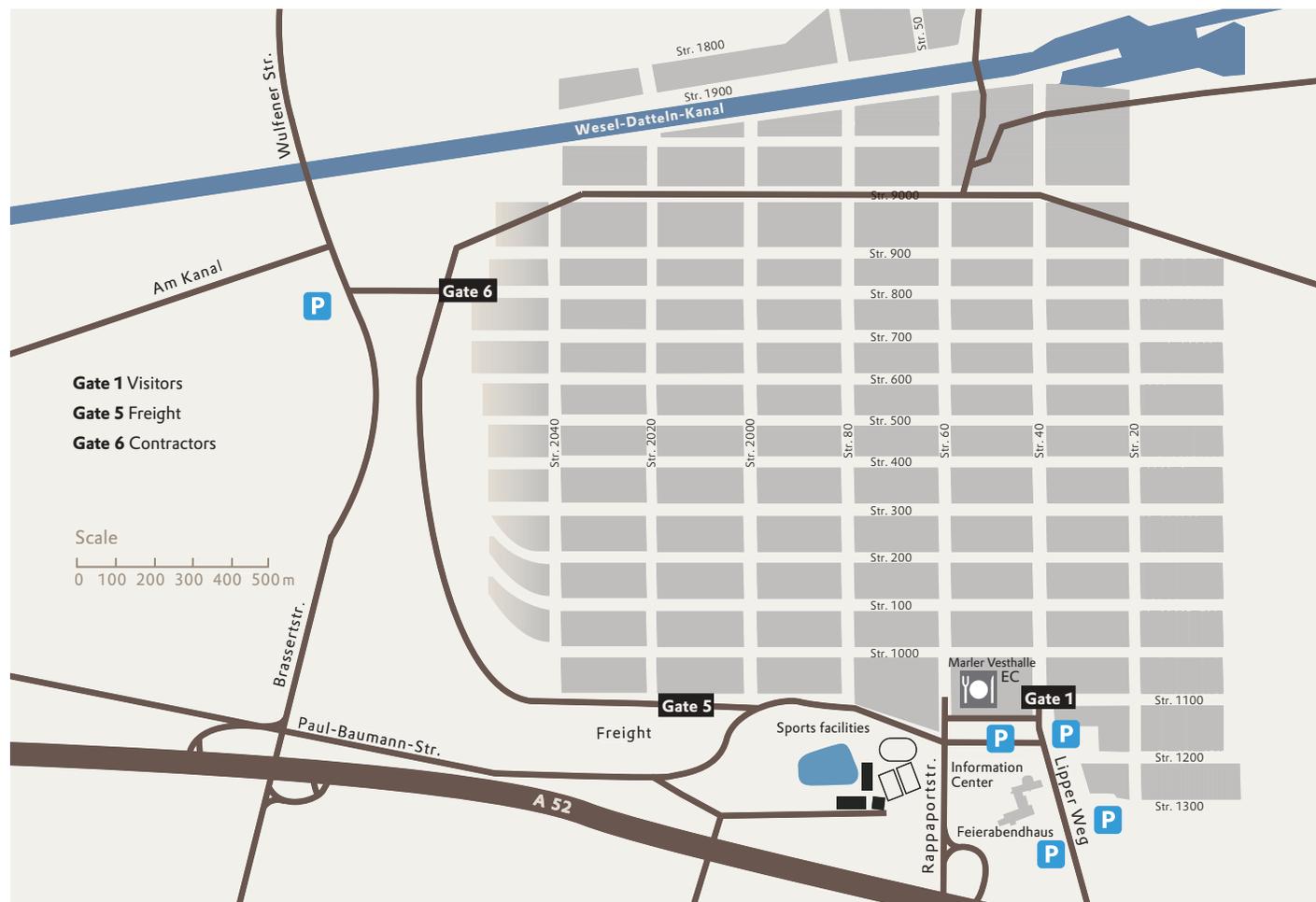
Information about the site

Marl Chemical Park is one of the largest chemical sites in Germany. The site covers an area of about six square kilometers and the companies here employ approximately 10,000 people. Marl Chemical Park is operated by Evonik and is also the largest production site of Evonik, one of the world's leading specialty chemicals companies. In addition to Evonik, its subsidiaries, and affiliated companies, Marl Chemical Park is home to twelve other companies, which manufacture more than 4,000 products in about 100 plants.

Products produced at Marl Chemical Park include the following:

- Acrylic acid for hygiene products
- High-performance polymers used, for example, in medical devices
- Coatings for the automotive industry
- PVC for window profiles and flooring material
- Surfactants and glycols for laundry and cleaning products and cosmetics
- Polymer dispersions for carpets, latex mattresses
- Additives for coatings, colorants, and adhesives
- Liquid carbon dioxide for the beverage industry
- Polyamide 12 for 3D printers, for example

The more than four million tons of products produced each year in Marl are shipped all over the world. The site has more than 1,200 kilometers of internal pipelines on 30 kilometers of pipe bridges, 55 kilometers of roads, 70 kilometers of canal, and a rail network covering more than 100 kilometers.



112

Our fire and ambulance services are ready for operation 24/7. Raise the alarm immediately in case of fire or hazards for humans or the environment, using a fire alarm or call **112** from any phone at the site to reach the site fire service control center.

**02365
49-112**

If possible, direct the fire or ambulance crew at the scene of the incident. Cell phone emergency number: **02365 49-112**

5378

In case of property damage or blocked traffic routes, notify the site security department on **02365 49-5378**.



In the event of an alarm, leave the building, using the marked escape routes and go to the nearest assembly point.



Listen for announcements by the fire service.